

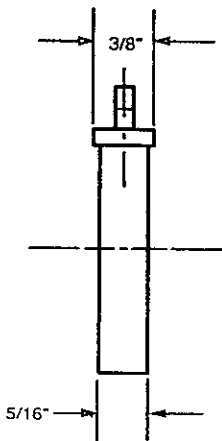
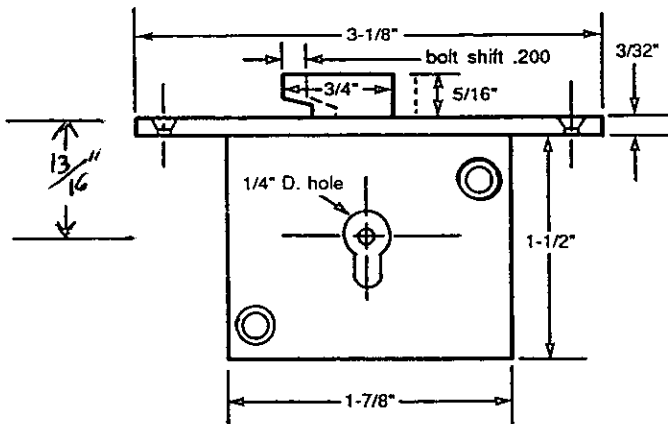
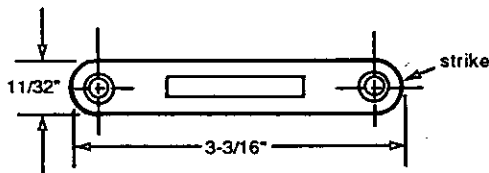
FEATURES:

- supplied with one (1) barrel key and escutcheon
- normally installed in 3/4" to 1" thick stock
- bolt with notch shoots upwards and sideways to lock the lid
- full mortise lock
- die cast body and selvidge with anodized gold finish
- brass plated steel strike plate
- supplied with screws

APPLICATIONS:

A full mortise lid lock for chests.

SPECIFICATIONS:



INSTALLATION:

STEPS OF PROCEDURE:

1. Layout position for lock body top/front edge of chest. (See Fig. 1 & 2)
2. Place lock selvedge centered between layout lines. Using selvedge as a template, trace with pencil.
3. Mark out within the selvedge layout for lock body mortise. Chisel out lock body mortise with 3/8 flat wood chisel with assist of mallet. Using a dowel jig and 3/8 bit if available would do this step a lot faster.
4. Chisel out for selvedge. Check lock for fit into mortise and then remove.
5. Layout center for key entrance. Bore hole for key stem into lock body mortise. Complete key entrance opening by cutting out for tongue.
6. Place lock into mortise. Drill pilot holes for selvedge screws. Attach lock with screws.
7. Layout position for strike plate. Check for correct alignment of both with strike plate slot. Using strike plate as template, trace outline of strike plate with pencil.
8. Chisel out mortise for strike plate. Next chisel out for bolt clearance behind strike plate slot.
9. Drill pilot holes for strike plate screws and then attach
10. Place stem of key through escutcheon and then into lock. Align escutcheon with key and then attach escutcheon with pins.

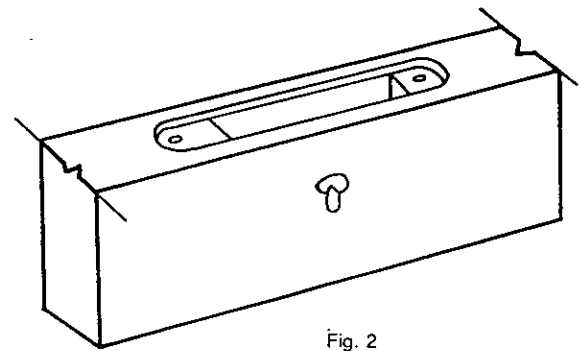
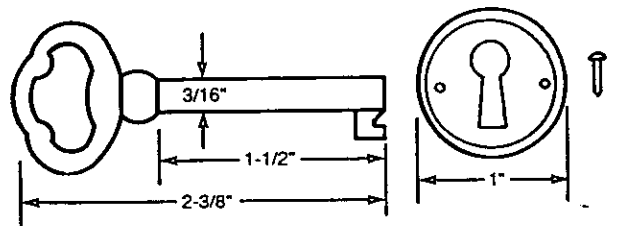


Fig. 2